

# **HYDRAULIC EXCAVATOR**

- Model Code: ZX160LC-3 Engine Rated Power: 90.2 kW (121 HP)
- Operating Weight: 16 500 kg 17 500 kg
   Backhoe Bucket: SAE, PCSA Heaped: 0.52 0.82 m³
  CECE Heaped: 0.45 0.70 m³

# **The Power to Perform**

The ZAXIS-3 series is a new generation of excavators designed to provide more efficient power, productivity and improved operator comfort. By listening carefully to the wishes of the end-user, HITACHI not only understands your business, but also provides the reliable solutions you've been looking for.

#### **NEW AND IMPROVED**

- Performance:9% higher productionTraction force 20 % up
- Comfort:
   Excellent visibility
   Enhanced controllability
   Lower noise level
- Reduced running costs:
   Lower fuel consumption per m<sup>3</sup>
   Improved durability and reliability
- New equipment: Rear view camera (Optional)



#### **Productivity**

New E-mode

New hydraulic system HIOS III

Hydraulic boosting system

Enhanced boom recirculation system

New electronic controlled diesel engine

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#### Operator comfort

High visibility inside cab

Short stroke levers

Wide foot space

Comfort designed seat

Improved controlability and operator comfort

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#### **Multi function monitor**

Maintenance support

Attachment support system

Rear view camera (Optional)

Rear view camera (Optional)
Theft deterrent system

Fuel consumption monitoring

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#### **Durability and reliability**

Strengthened undercarriage Strengthened X beam

Improved idler brackets
Strengthened front attachment

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#### Maintenance

Conveniently located inspection points
Parallel arrangement of the cooling
pack

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# Parts & service Page 16-17

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Safety measures

Cab right protection bars

Pilot control shut-off lever

Engine shut-off switch

**Environment measures** 

Ecological design

Array of low noise mechanisms

CRES II cab

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Specifications
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 The new engine complies with the Emission Regulations U.S EPA Tier 3, and EU Stage III A



Notes: Some of the pictures in this brochure show an unmanned machine with attachments in an operating position. These were taken for demonstration purposes only and the actions shown are not recommended under normal operating conditions.



#### **More Production, Less Fuel Consumption**

#### **Increased Production**

A combination of the hydraulic system (HIOS\*III) and new DOHC\*\* 4-valve engine allows the efficient use of hydraulic pressure to increase speeds of actuators and boost production with higher fuel efficiency. The productivity is increased 9% in comparison to previous model ZAXIS-1.

\*Human & Intelligent Operation System

#### **New E-mode**

The new E mode, H/P mode and P mode can be selected to suit job needs. The new E mode can save fuel consumption by up to 9% compared to the previous model's P mode, while yielding similar production.

#### **Increased Digging Force**

Digging power is boosted by 6% when increasing pressure through use of the power digging mode.

Lifting capacity has been increased.

-Lifting capacity 6% UP

#### Increase in Traction Force and Swing Torque

Traction force and swing torque are increased significantly.

#### -Traction force 20% UP

#### -Swing torque 5% UP

Sophisticated Travel Control; At climbing or steering, when the machine needs more traction force, the engine speed automatically increases which makes the machine faster.

#### Efficient Hydraulic Control - HIOS III

ZAXIS-1 adapted HIOS II hydraulic system that is suitable for fine controllability by the operators.
Continuously HITACHI developed new advanced hydraulic technology HIOS III for ZAXIS-3. In addition to the fine controllability this new system increases the efficiency of hydraulic circuit and increases speed of actuators.

#### The Hydraulic Boosting System

In arm roll-in and boom raise operation, excess pressure oil is delivered from boom cylinder rod side to arm cylinder bottom side to increase flow rate for higher arm roll-in speed with 20%. Excess pressure oil from boom cylinder rod side is delivered to arm cylinder bottom side through a regenerative valve to increase flow rate for productive operation.

#### **Enhanced Boom Recirculation System**

In combined operation of boom lower and arm, pressure oil from boom cylinder bottom side is delivered to boom cylinder rod side, assisted by boom weight, for boom lowering. At the same time, pressure oil from the pump is delivered to the arm cylinder for arm movement.

This mechanism allows an increase of speed in combined operation of 13%.

#### **Development Concept of New Engine**

#### **DOHC 4-Valve Engine**

The new DOHC 4-valve diesel engine is developed and built to comply with the rigorous Emission Regulations enforced in 2007 in U.S and EU. This new engine contributes to environmental preservation. At the same time it realizes high durability and low fuel consumption by adapting the latest advanced engine technology.

#### **Common Rail Type Fuel Injection System**

Electronic control common rail type fuel injection system drives an integrated fuel pump at an ultrahigh pressure to distribute fuel to each injector per cylinder through a common rail.

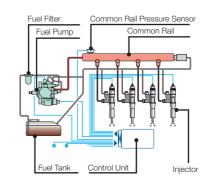
This enables optimum combustion to generate big horsepower, and reduce PM\* (diesel plume) and fuel consumption.

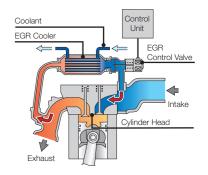
#### **Cooled EGR\* System**

The cooled EGR system lets part of exhaust gasses mix with intake air for re-combustion to reduce oxygen concentration in the air in the combustion chamber. This design lowers combustion temperature in the cylinder, reducing fuel consumption and NOx while yielding more horsepower.

\*Exhaust Gas Recirculation







<sup>\*\*</sup>Double OverHead Camshaft



# **Embedded Information Technology**

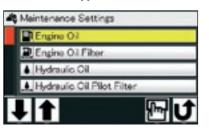
The ZAXIS-3 series is equipped with a widescreen color LCD monitor with adjustable contrast for day and night shifts. With the monitor the operator can check maintenance intervals, select work modes, monitor fuel consumption, and connect to the rear view camera. A theft deterrent system and multilanguage selection is also available.

#### **Multi function monitor**



The color LCD monitor, located in the cab, indicates coolant temperature, fuel level, and maintenance data. It also allows one-touch adjustment of the attachment. The display can also be adjusted to day or night shift.

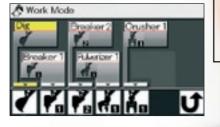
#### Maintenance support





Replacement timing of hydraulic oil and fuel filters is alerted to the operator through the LCD monitor according to the schedule preset by the user each time when turning the key switch. The scheduled maintenance can prevent the failure of the machine.

#### Attachment support system (work mode selector)



When replacing the attachment, oil flow adjustment can automatically be done by one touch on the work mode selection display on the LCD monitor. Minor adjustments of oil flow is possible if necessary.

#### Multi-language selection



The menu allows selection from 12 languages.

## Rear view camera (Optional)



The widescreen color LCD, teamed up with the rear view camera on the counterweight provides rearward viewing.

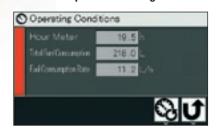
The rear view camera automatically works when traveling, and can also be manually turned on with a select switch on the monitor.

#### Theft deterrent system



The electronic immobiliser requires the entry of an encryption code to the multifunctional monitor each time when starting the engine to prevent theft and vandalism.

#### Fuel consumption monitoring



Fuel consumption per operating hour is computed, and the result is displayed on the LCD monitor. This information suggests refuelling timing, and guides energy-saving operation and efficient job management.

\*The indicated values are examples and could differ from those in actual operation.

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F1 F2 F3 F4



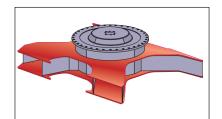
## Strengthened Undercarriage

Upper rollers and upper roller brackets are increased in size for higher durability. Track links are thickened and reshaped for higher durability and rigidity.



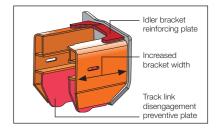
## Strengthened X Beam and Side Frames

The X-beam is strengthened by the improved construction and enlarged box sections. The section is increased in strength up to 45 % (maximum). Top and bottom plates of the X-beam use monolithic plates, instead of conventional welded four plates. This eliminates welding to strengthen the X-beam.



#### **Improved Idler Brackets**

The idler bracket reinforcing plate is thickened greatly for higher durability to prevent the opening of the idler bracket. The track link disengagement preventive plate, located immediately behind the idle bracket, extends its top to prevent track link disengagement and increase durability.



#### Strengthened Front Attachment

The boom top bracket is strengthened by using high-tensile steel.

At arm-bucket joint, the arm top is hardened with WC thermal spraying (Tungsten-Carbide) for greater wear resistance at its contact surface with bucket, reducing jerking. Reinforced resin thrust plates designed to reduce noise and resist wear.

The new HN bushings, containing "solid molybdenum-based lubricant", are utilized at the boom-arm joint and arm cylinder mounting area for better lubrication and higher durability. (At other joints, conventional HN bushings are also utilized.)

The boom foot is enlarged for higher strength. This improvement increases the durability and reliable under heavy-duty operation.



New HN bushing



WC Thermal spraying



Reinforced resin thrust plates

# **Simplified Maintenance**

The ZAXIS-3 series meet customer demands for simplied maintenance. Regular maintenance is the key for keeping equipment in top condition, which can help to prevent costly downtime. In addition, a regular serviced machine has higher residual value. There are many service features to be found on the ZAXIS-3 series.



#### Conveniently Located Inspection Points





Wide doors give access, from ground level, to the fuel filter, water separator and engine oil filter. A large handrail, steps and anti-skid plates lead to the engine cover. The engine oil pan is fitted with a drain coupler. When draining, an associated drain hose is connected to the drain coupler. The drain coupler is reliable, avoiding oil leakage and vandalism.



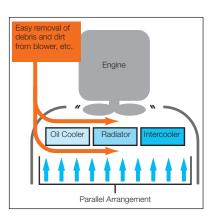
The fresh air filter for the air conditioner is relocated to cab door side from conventional location behind the operator seat. This allows easy cleaning and replacement of the fresh air filter, like the air circulation filter inside the cab.

#### Parallel Arrangement of the Cooling Pack





The oil cooler, radiator and intercooler are laid out in a parallel arrangement, instead of the conventional in-line arrangement. This parallel arrangement is significantly easier to clean around the engine. The air conditioner condenser can be opened for easy cleaning of the condenser and the radiator located behind.



#### **Extended Oil and Filter Change Intervals**

Front Pin Lubricating Intervals and Consumables Replacement	nt
	New ZAXIS 160
Lubricant Bucket	500 h
Boom Foot	500 h
Front	500 h
Consumables Engine Oil	500 h
Engine Oil Filter	500 h
Hydraulic Oil	5 000 h
Hydraulic Oil Filter	1 000 h
Fuel Filter	500 h

The oil and filter change intervals have been extended considerably, reducing maintenance time and expenses. Engine oil consumption is lower. Hydraulic oil can be used up to 5 000 hours.



#### CRES II cab

The CRES II cab is designed to help with "just in case" protection for the operator. Safety in case of tipping is improved. The cab top, for instance, can withstand about 2.5 times conventional load when side load is applied to the cab top until its deformation reaches 200 mm.



**Engine shut-off switch** 

Retractable seat belt

Withstanding load: 2.5-fold increas

#### **Additional Features**

#### **Cab right protection bars**



Pilot control shut-off lever



**Evacuation hammer** 



OPG Top Guard, Level  ${\rm I\hspace{-.1em}I}$ 



(Optional)

Other features include a retractable seatbelt, evacuation hammer and emergency engine shut-off switch. A shut-off lever for pilot control helps to prevent unintentional movements. In addition an Operator Protective Guard (OPG top guard, Level II) is optionally available. For the cab windows there is a choice of laminated or tempered glass.

# A Cleaner Machine

The ZAXIS-3 series is equipped with a clean but powerful engine to comply with Tier 3, and Stage III A. An engine emission regulations effective in the U.S. EPA and European Union from 2007. Exhaust gas is partly re-combusted to reduce particulate matter (PM) output and lower nitrogen oxide (NOx) levels.



## **A Quieter Machine**

A number of features make this machine quieter. First, isochronous control of the engine speed means a restriction of engine speed during no-load and light-duty operation to suppress sound. A fan with curved blades reduces air resistance and air flow noise. Third, a time-tested muffler suppresses engine noise significantly. This advanced low noise design complies with the 2000 / 14 / EC, Stage II, directive effective in the European Union from 2006.



## A Recyclable Machine

Over 97% of the ZAXIS-3 series can be recycled. All resin parts are marked to facilitate recycling. The machine is completely lead-free. The radiator and oil cooler are made from aluminium and all wires are lead-less. In addition, biodegradable hydraulic oil is available for jobsites where special environmental care is required.



# **Parts & Service**

Over the years, we have gained experience in one of the most competitive service markets in the world - Japan.

Using our know-how in dealing directly with customers, we have created a worldwide support system that is highly capable.



## **Parts**

HITACHI only offers genuine high quality parts. We guarantee that these parts have high performance and long life. We manage around 1 000 000 types of parts all around the world. They are designed and built to be the best match for your HITACHI equipment. HITACHI has a global parts distribution network that makes sure you get what you need as quickly as possible. We have more than 150 dealers worldwide who provide the closest support for your needs. In most cases, your dealer will have the replacement part that you require. If a dealer does not have a certain part, he can order it from four fully stocked parts depots located across the world. These distribution centres are all connected by a on-line system that gives them access to shared information on stocks, such as the number and type of available parts. The depots, which in turn are stocked by a parts center in Japan, minimize delivery time and enable you to get your parts as efficiently and quickly as possible.



#### Service

Our goal is to "keep customer equipment at a maximum performance level". To fulfil this goal, we have set more than 150 dealers all over the world. They have highly trained technicians, and provide a number of support programs.

HITACHI provides a unique extended warranty program called HITACHI Extended Life Program, or HELP.

To minimize downtime during troubleshooting, we developed a PDA based diagnostic system called "Dr.ZX".

To keep our customers' equipment in top running shape, good service is indispensable. We believe personnel training is the key to providing the best service.

If you would like more information regarding parts and/or service, please ask your nearest HITACHI dealer. Not all programs and/or services are available in every market or region.



# ENGINE Model Isuzu AI-4JJ1X Type 4-cycle water-cooled, direct injection Aspiration Turbocharged, intercooled No. of cylinders 4 Rated power 90.2 kW (121 HP) at 2 200 min<sup>-1</sup> (rpm) EEC 80/1269, net 90.2 kW (121 HP) at 2 200 min<sup>-1</sup> (rpm) SAE J1349, net 90.2 kW (121 HP) at 2 200 min<sup>-1</sup> (rpm) Maximum torque 402 N·m (41 kgf·m) at 1 800 min<sup>-1</sup> (rpm) Piston displacement 2.999 L Bore and stroke 95.4 mm x 104.9 mm Batteries 2 x 12 V / 70 Ah

#### **HYDRAULIC SYSTEM**

• Work mode selector

Digging mode / Attachment mode

Engine speed sensing system

Maximum oil flow .. 33.6 L/min

#### **Hydraulic Motors**

#### **Relief Valve Settings**

Implement circuit	34.3 MPa (350 kgf/cm <sup>2</sup> )
Swing circuit	29.3 MPa (299 kgf/cm²)
Travel circuit	34.3 MPa (350 kgf/cm <sup>2</sup> )
Pilot circuit	3.9 MPa (40 kgf/cm <sup>2</sup> )
Power boost	36.3 MPa (370 kgf/cm <sup>2</sup> )

#### **Hydraulic Cylinders**

High-strength piston rods and tubes. Cylinder cushion mechanisms provided in boom and arm cylinders to absorb shock at stroke ends.

#### **Dimensions**

	Quantity	Bore	Rod diameter
Boom	2	110 mm	80 mm
Arm	1	120 mm	90 mm
Bucket	1	105 mm	75 mm

#### **Hydraulic Filters**

Hydraulic circuits use high-quality hydraulic filters. A suction filter is incorporated in the suction line, and full-flow filters in the return line and swing/travel motor drain lines.

#### CONTROLS

Pilot controls. Hitachi's original shockless valve.

#### **UPPERSTRUCTURE**

#### **Revolving Frame**

Welded sturdy box construction, using heavy-gauge steel plates for ruggedness. D-section frame for resistance to deformation.

#### **Swing Device**

Axial piston motor with planetary reduction gear is bathed in oil. Swing circle is single-row, shear-type ball bearing with induction-hardened internal gear. Internal gear and pinion gear are immersed in lubricant. Swing parking brake is spring-set/hydraulic-released disc type.

Swing speed ...... 13.3 min<sup>-1</sup> (rpm)

#### Operator's Cab

Independent spacious cab, 1 005 mm wide by 1 675 mm high, conforming to ISO\* Standards. Reinforced glass windows on 4 sides for visibility. Front windows (upper and lower) can be opened. Reclining seat with armrests; adjustable with or without control levers.

\* International Standardization Organization

#### UNDERCARRIAGE

#### Tracks

Tractor-type undercarriage. Welded track frame using selected materials. Side frame welded to track frame. Lubricated track rollers, idlers, and sprockets with floating seals.

Track shoes with triple grousers made of induction-hardened rolled alloy. Heat-treated connecting pins with dirt seals. Hydraulic (grease) track adjusters with shock-absorbing recoil springs.

#### Numbers of Rollers and Shoes on Each Side

Upper rollers	2
Lower rollers	7
Track shoes	43
Track guard	1

#### **Travel Device**

Each track driven by 2-speed axial piston motor through planetary reduction gear for counterrotation of the tracks. Sprockets are replaceable.

Parking brake is spring-set/hydraulic-released disc type. Travel shockless relief valve built in travel motor absorbs shocks when stopping travel. Automatic transmission system: High-Low.

Travel speeds	High: 0 to 5.3 km/h Low: 0 to 3.4 km/h
Maximum traction force	169 kN (17 250 kgf)
Gradeability	70% (35 degree) continuous

#### **WEIGHTS AND GROUND PRESSURE**

#### ZX160LC-3 WITH MONOBLOCK BOOM:

Equipped with 5.1 m monoblock boom, 2.58 m arm and 0.60 m<sup>3</sup> bucket (SAE, PCSA heaped).

Shoe type	Shoe width	Operating weight	Ground pressure
Triple grouser	500 mm	16 500 kg	48 kPa (0.49 kgf/cm²)
	600 mm	16 700 kg	40 kPa (0.41 kgf/cm²)
	700 mm	16 900 kg	35 kPa (0.36 kgf/cm²)
Trianglar	680 mm	17 300 kg	37 kPa (0.38 kgf/cm²)
Frat	600 mm	17 500 kg	42 kPa (0.43 kgf/cm²)

Weight of the basic machines [including 3 300 kg counterweight and triple grouser shoes, excluding front-end attachment, fuel, hydraulic oil, engine oil and coolant etc.] are:

ZX160LC-3...... 13 000 kg with 500 mm shoes

#### **SERVICE REFILL CAPACITIES**

Fuel tank	320.0 L
Engine coolant	18.0 L
Engine oil	17.0 L
Swing device	6.2 L
Travel device	6.8 L
(each side)	
Hydraulic system	210.0 L
Hydraulic oil tank	125.01



#### **BACKHOE ATTACHMENTS**

Boom and arms are of welded, box-section design. 5.5 m monoblock boom, and 2.22 m, 2.58 m and 3.08 m arms are available.

#### **BUCKETS**

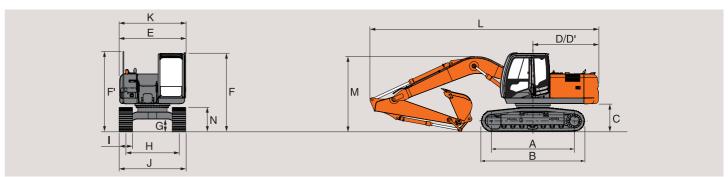
Capa	ocity	\A/i	dth			Recommendation ZX160LC-3					
Оара	iOity	VVI	auı	No. of teeth	Weight						
SAE, PCSA heaped	CECE heaped	Without side cutters	With side cutters	voight _		2.22 m arm	2.58 m arm	3.08 m arm			
0.52 m <sup>3</sup>	0.45 m <sup>3</sup>	790 mm	910 mm	4	480 kg	0	0	0			
0.60 m <sup>3</sup>	0.55 m <sup>3</sup>	925 mm	1 045 mm	5	500 kg	0	0	*2 🔘			
0.70 m <sup>3</sup>	0.60 m <sup>3</sup>	1 005 mm	1 125 mm	5	535 kg	0	0	*2			
0.82 m <sup>3</sup>	0.70 m <sup>3</sup>	1 140 mm		5	580 kg	0 🗆		_			
*1 0.60 m <sup>3</sup>	0.55 m <sup>3</sup>	925 mm	1 045 mm	5	610 kg	0	0	*2 🔾			
*1 0.70 m <sup>3</sup>	0.60 m <sup>3</sup>	1 000 mm	1 120 mm	5	635 kg	0	0	*2			
One-point ripper				1	540 kg	•	_	_			
Slope-finishing blade:	Width 1 000 mm, le	ngth 1 700 mm		3	520 kg	$\Diamond$	$\Diamond$	$\Diamond$			
V shape Bucket:				_	530 kg	0	0	0			
Shell-push type clams	shell bucket: 0.40 m <sup>3</sup>	(CECE heaped), Widt	h 590 mm		810 kg	0	0	_			

<sup>\*1</sup> Reinforced bucket

- Suitable for materials with density of 2 000 kg/m³ or less
   Suitable for materials with density of 1 600 kg/m³ or less
   Suitable for materials with density of 1 100 kg/m³ or less

- Heavy-duty serviceSlope-finishing service
- Not applicable

**DIMENSIONS** 



Unit: mm

	ZX160LC-3
A Distance between tumblers	3 100
B Undercarriage length	3 920
* C Counterweight clearance	1 030
D Rear-end swing radius	2 490
D' Rear-end length	2 460
E Overall width of upperstructure	2 480
F Overall height of cab	2 950
F' Overall height of hand rail	3 010
* G Min. ground clearance	470
H Track gauge	1 990
I Track shoe width	G 500
J Undercarriage width	2 490
K Overall width	2 500
L Overall length	
With 2.22 m arm	8 650
With 2.58 m arm	8 550
With 3.08 m arm	8 580
M Overall height of boom	
With 2.22 m arm	3 190
With 2.58 m arm	2 870
With 3.08 m arm	3 110
N Track height with triple grouser shoes	920

<sup>\*</sup> Excluding track shoe lug G: Triple grouser shoe

## **WORKING RANGES**

			Unit: mm								
	ZX160LC-₃										
	5.10 m Boom										
Arm length	2.22 m	2.58 m	3.08 m								
A Max. digging reach	8 520	8 870	9 330								
A' Max. digging reach (on ground)	8 340	8 700	9 160								
B Max. digging depth	5 620	5 980	6 490								
B' Max. digging depth (8' level)	5 340	5 740	6 270								
C Max. cutting height	8 620	8 880	9 130								
D Max. dumping height	5 940	6 170	6 400								
E Min. swing radius	3 290	2 910	2 920								
F Max. vertical wall	4 510	5 690									
Bucket digging force** ISO		108 kN (11 000 kgf)									
Bucket digging force** SAE : PCSA		95 kN (9 700 kgf)									
Arm crowd force** ISO	110 kN (11 200 kgf)	87 kN (8 900 kgf)	78 kN (7 900 kgf)								
Arm crowd force** SAE : PCSA	106 kN (10 800 kgf)	84 kN (8 600 kgf)	75 kN (7 700 kgf)								

Excluding track shoe lug \*\* At power boost

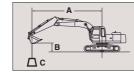
<sup>\*2</sup> Applicable 700 mm shoe only

#### Metric measure

Notes: 1. Ratings are based on SAE J1097.

- 2. Lifting capacity of the ZAXIS Series does not exceed 75% of tipping load with the machine on firm, level ground or 87% full hydraulic capacity.
- 3. The load point is a hook (not standard equipment) located on the back of the bucket.
- 4. \*Indicates load limited by hydraulic capacity.

5. 0 m = Ground.



A: Load radius B: Load point height C: Lifting capacity

ZX160LC-3	60LC-3									Rating over-side or 360 degrees								
Conditions		Load radius																
	Load point	1.0	) m	2.0	) m	3.0	) m	4.0	4.0 m		5.0 m		0 m	7.0	) m	- At max. reach		
	height		ů	<b>•</b>	ů		ů		ů		ů		ů	<b>•</b>	ů		ů	meter
Boom 5.10 m	7.0 m																	
Arm 2.22 m	6.0 m									*3 000	*3 000					2 330	*2970	6.93
Bucket	5.0 m									*3 150	*3 150	2 940	*3 190			1 980	*2 950	7.50
SAE, PCSA: 0.60 m <sup>3</sup>	4.0 m							*4 020	*4 020	*3610	*3610	2 870	*3 400	2 160	3 360	1 760	2 760	7.87
Counterweight	3.0 m									3 720	*4 290	2 760	*3770	2 120	3 400	1 640	2 600	8.07
3 300 kg	2.0 m									3 520	*5 030	2 650	*4200	2 050	3 330	1 580	2 530	8.13
Shoe 500 mm	1.0 m									3 360	5 550	2 550	4 170	1 990	3 270	1 580	2 540	8.05
	0 (Ground)									3 260	5 440	2 480	4 090	1 950	3 220	1 640	2 640	7.81
	-1.0 m							4 520	<b>*</b> 7 230	3 210	5 390	2 440	4 050	1 930	3 200	1 790	2 870	7.41
	-2.0 m					<b>*</b> 6 930	<b>*</b> 6 930	4 550	<b>*</b> 7 660	3 210	5 390	2 440	4 050			2 070	3 290	6.80
	-3.0 m			<b>*</b> 7 930	<b>*</b> 7 930	<b>*</b> 6 490	<b>*</b> 6 490	4 620	<b>*</b> 7 060	3 260	5 440	2 490	4 100			2 620	*2730	5.92
	-4.0 m					<b>*</b> 7370	<b>*</b> 7 370	4 750	<b>*</b> 5 980	3 370	*4710							
	F 0 m																	

Conditions	Lood	Load radius														_	t max. read	ah.
	Load point	1.0	) m	2.0	) m	3.0	) m	4.0	) m	5.0	) m	6.0	) m	7.0	) m	] ^	i max. reac	211
	height	<b>•</b>	ů		ů	<b>•</b>	ů		ů		ů		ů		ů		ů	meter
Boom 5.10 m	7.0 m																	
Arm 2.58 m	6.0 m											*2740	*2740			*1820	*1820	7.36
Bucket	5.0 m											*2890	*2890			*1800	*1800	7.88
SAE, PCSA: 0.60 m <sup>3</sup>	4.0 m									*3 280	*3 280	2 900	*3 140	2 190	3 100	*1620	*1820	8.23
Counterweight	3.0 m							*4 780	*4780	3 780	*3970	2 800	*3 530	2 130	3 300	1 510	*1880	8.43
3 300 kg	2.0 m							5 000	*6210	3 570	*4750	2 680	*4 000	2 060	3 350	1 460	*1970	8.49
Shoe 500 mm	1.0 m							4 710	<b>*</b> 7 320	3 400	<b>*</b> 5 450	2 570	4 190	2 000	3 270	1 460	*2 120	8.40
	0 (Ground)							4 570	7 870	3 280	5 460	2 480	4 100	1 940	3 210	1 510	*2330	8.18
	-1.0 m					*6 080	*6 080	4 520	7 840	3 210	5 390	2 430	4 040	1 910	3 180	1 630	*2630	7.80
	-2.0 m			<b>*</b> 6 030	<b>*</b> 6 030	<b>*</b> 5 750	<b>*</b> 5 750	4 530	<b>*</b> 7 830	3 200	5 370	2 420	4 020	1 910	3 180	1 850	3 070	7.24
	-3.0 m			<b>*</b> 6730	<b>*</b> 6730	<b>*</b> 7370	<b>*</b> 7 370	4 580	<b>*</b> 7 360	3 230	5 410	2 440	4 050			2 280	3 410	6.42
	-4.0 m					7 570	*8 130	4 680	<b>*</b> 6470	3 310	<b>*</b> 5 150							
	-5.0 m																	

Conditions	Load point height	Load radius														At many manch		
		1.0 m		2.0 m		3.0 m		4.0 m		5.0 m		6.0 m		7.0 m		At max. reach		
			ů		ů		ů		ů		ů		ů		ů		ů	meter
Boom 5.10 m	7.0 m															*1570	*1570	7.20
Arm 3.08 m	6.0 m											*2 400	*2 400			*1510	*1510	7.89
Bucket	5.0 m											*2 480	*2 480	2 250	2 450	*1490	*1490	8.38
SAE, PCSA: 0.60 m <sup>3</sup>	4.0 m											*2750	*2750	2 210	2 760	1 450	*1510	8.71
Counterweight	3.0 m							*4 000	*4 000	<b>*</b> 3 470	*3 470	2 830	*3170	2 150	3 000	1 350	*1560	8.89
3 300 kg	2.0 m							5140	<b>*</b> 5 440	3 630	*4 280	2 700	*3 660	2 070	3 300	1 300	*1640	8.94
Shoe 500 mm	1.0 m							4 800	*6720	3 430	*5 060	2 580	<b>*</b> 4 150	1 990	3 270	1 300	*1760	8.87
	0 (Ground)							4 580	<b>*</b> 7 530	3 280	5 480	2 480	4 090	1 920	3 200	1 340	*1930	8.66
	-1.0 m					<b>*</b> 5 590	<b>*</b> 5 590	4 480	7 800	3 190	5 370	2 410	4 020	1 880	3 150	1 430	*2190	8.30
	-2.0 m	<b>*</b> 4 180	<b>*</b> 4 180	<b>*</b> 5 560	<b>*</b> 5 560	<b>*</b> 6740	<b>*</b> 6740	4 460	7 770	3 150	5 330	2 370	3 980	1 860	3 130	1 600	*2 530	7.78
	-3.0 m	<b>*</b> 6 760	<b>*</b> 6 760	*6000	*6000	7 270	*8 000	4 490	*7610	3 150	5 330	2 380	3 980	1 870	3 150	1 910	*3 120	7.04
	-4.0 m			<b>*</b> 7 180	<b>*</b> 7 180	7 400	*8 960	4 560	*6 960	3 210	5 390	2 430	4 040			2 530	*2 920	6.00
	-5.0 m					<b>*</b> 7310	*7310	4 710	<b>*</b> 5740	3 330	* 4 430							

#### STANDARD EQUIPMENT

Standard equipment may vary by country, so please consult your Hitachi dealer for details.

#### **ENGINE**

- H/P mode control
- F mode control
- 50 A alternator
- · Dry-type air filter with evacuator valve (with air filter restriction switch for monitor)
- Cartridge-type engine oil filter
- Cartridge-type fuel double filters
- Air cleaner double filters
- Radiator, oil cooler and intercooler with dust protective net
- Radiator reserve tank
- Fan guard
- Isolation-mounted engine
- Auto-idle system
- Fuel cooler
- Electrical fuel feed pump
- Engine oil drain coupler

#### HYDRAULIC SYSTEM

- Work mode selector
- Power boost
- Auto power lift
- Extra port for control valve
- Suction filter
- Full-flow filter
- Pilot filter
- Swing dampener valve

#### CAB

- CRES II (Center pillar reinforced structure) cab
- OPG top guard fitted Level I (ISO10262) compliant cab
- All-weather sound suppressed steel cab
- Equipped with reinforced, tinted (green color) glass windows
- Upper front window can be opened
- 4 fluid-filled elastic mounts
- Intermittent windshield wipers
- Front window washer • Adjustable reclining seat
- with adjustable armrests
- Footrest
- Electric double horn
- AM-FM radio with digital clock
- Auto control air conditioner
- Retractable seat belt Drink holder
- Cigarette lighter
- Ashtray
- Storage box
- Glove compartment
- Floor mat
- Short wrist control levers
- Pilot control shut-off lever
- Engine shut-off switch

#### MONITOR SYSTEM

- Display of meters: water temperature, hour, fuel rate, clock
- Other displays: work mode, auto-idle, glow, rearview monitor (when optional rear view camera is equipped), operating conditions,
- Alarms: overheat, engine warning, engine oil pressure, alternator, minimum fuel level, hydraulic filter restriction, air filter restriction, work FRONT ATTACHMENTS mode, overload, etc
- Alarm buzzers: overheat, engine oil pressure, overload

#### LIGHTS

• 2 working lights

#### UPPERSTRUCTURE

- Undercover
- 3 300 kg counterweight
- Fuel level float
- Hydraulic oil level gauge
- Tool box
- Utility space
- Rear view mirror (right & left side)
- Swing parking brake

- Travel motor covers
- 1 track guard (each side) and
- Bolt-on sprocket
- Upper and lower rollers
- Reinforced track links with pin seals
- 500 mm triple grouser shoes

- HN bushing
- WC (tungsten-carbide) thermal
- Reinforced resin thrust plate
- Casted bucket link A
- Dirt seal on all bucket pins • Bucket clearance adjust mechanism
- 2.58 m arm
- 0.60 m<sup>3</sup> (SAE, PCSA heaped) bucket

- Lockable machine covers
- Lockable fuel refilling cap
- Skid-resistant tapes, plates
- Travel direction mark on track frame
- Onboard information controller
- Theft deterrent system

#### **OPTIONAL EQUIPMENT**

- Electric fuel refilling pump with auto Accessories for breaker
- Swing motion alarm device with
- lamps
- Additional pump
- Transparent roof • Pre-cleaner

- Front glass upper guard
- Additional work light (boom right side)

- Pilot accumulator
- Front screen of fuel cooler and air condenser

- Travel motion alarm device

- Tropical cover
- Accessories for 2 speed selector
- Rear light

#### UNDERCARRIAGE

- Travel parking brake
- hydraulic track adjuster

- 4 tie down hooks
- spraying
- Flanged pin
- Centralized lubrication system

#### **MISCELLANEOUS**

Standard tool kit

Optional equipment may vary by country, so please consult your Hitachi dealer for details.

- and handrails

- Suspension seat
- Hose rupture valves
- Rear view camera

- Attachment basic piping
- Accessories for breaker & crusher
- Front glass lower guard
- Track under cover
- Additional light (on the top of the cab)
- 12 V power source
- Assist piping
- Rain guard



These specifications are subject to change without notice.
Illustrations and photos show the standard models, and may or may not include optional equipmen
accessories, and all standard equipment with some differences in colour and features.
Before use, read and understand the Operator's Manual for proper operation.

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**KS-EN037** 07.04 (KA/KA,GT3)